WorkTech™ Joints



OD (in)	Connection	Grade	Range	Wall	Nominal Weight (lb/ft)	TJ OD (in)	TJ ID (in)
5-7/8	TT-M550	Z-140	3	0.625	34.21	6 5/8	4
5-7/8	XT57	S-135	2	0.813	50.46	7	4
6-5/8	CT-M57R	V-150	3	0.522	34.02	6 7/8	4
6-5/8	XT57	V-150	3	0.522	34.02	7	4 1/4
6-5/8	XT57	V-150	3	0.938	59.70	7	3 1/2

WORKTECH



Purpose

WorkTechTM Joints were developed as a slick joint across the annular BOP for frack tool movement. The **WorkTech**TM connection was designed with a metal-to-metal seal connection that can withstand the pressures of the fracking operation and be compatible with the completion string.

WorkTech[™] Joints are now being successfully used in managed pressure drilling (MPD) applications through the rotating control device (RCD) to effectively change the bearing size transitioning between 5-7/8" and 6-5/8" drill pipe while drilling.

Design & Use

The *WorkTech*TM joints are available in two different sizes, 6-5/8" or 5-7/8" tube.

The CT-M $^{\text{TM}}$ 57R connection has a 6-5/8" tube with a 6-7/8" tool joint OD and the TT-M $^{\text{TM}}$ 550 connection has a 5-7/8" tube option with a 6-5/8" tool joint OD. These *WorkTech* $^{\text{TM}}$ pressure-rated connection designs are utilized for seamless movement through the closed annular BOP during the frack operations, especially critical for long production zones with multiple frack intervals.

The 6-5/8" tube with an XT $^{\text{TM}}$ 57 connection options have been added to the fleet, primarily designed for MPD drilling for use across the rotating control device to facilitate bearing changes, service to the RCD, and coring operations.

 $\textit{WorkTech}^{\text{\tiny TM}}$ joints for customized operations have been designed with other connections and tube configurations. Contact Workstrings for options.

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