



# **WORKSTRINGS INTERNATIONAL**®

"YOUR FIRST CHOICE IN DOWNHOLE TUBULAR RENTALS"

A SUPERIOR ENERGY SERVICES COMPANY

## **Pipe Care and Handling - Golden Rules**

### **Golden Rules For Basic Drill Pipe Care And Handling**

- 1) Do NOT exceed recommended makeup torque value.
- 2) Always move the pipe horizontally with protectors on the connections.
- 3) Stabbing guides are mandatory for (XT, XTM, HT, CTM, GTM etc.) and as required for API (rough-seas, misalignment, etc.).
- 4) Be liberal with the thread compound in the box and base of the box; use a copper-based or a compatible thread compound.
- 5) Do NOT rack pipe in derrick with thread protectors on pins.
- 6) Always return drill pipe with plastic composite thread protectors and thread compound.
- 7) Rinse pin connections and apply thread compound when racking back drill pipe.

### **Preventing And Troubleshooting Connection Damages**

- 1) Document area of connection damages (pictures, report, etc.).
- 2) Ensure torque gauges are calibrated correctly.
- 3) Ensure the connections are correctly aligned.
- 4) Document breakout torque; note if it is excessively higher than the make-up torque.
- 5) Ensure the thread compound is clean and applied adequately.
- 6) Ensure that the weight compensator is working properly.
- 7) Check rotation speed during make-up (low or high).
- 8) Check other tubulars on location for similar damages and indications.
- 9) Rough seas may cause make-up issues.

### **Internal Plastic Coating**

- 1) Use Teflon, polyurethane or plastic-coated metal drifts only; metal drifts will damage internal coating.
- 2) Attempt to wash the internal surface with fresh water prior to returning the drill pipe (drilling and completion fluids are typically very corrosive).



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Download the Workstrings International Pipe Specification App on the App Store<sup>SM</sup> or Google Play<sup>TM</sup>

Workstrings International, the global leading oilfield equipment rental company providing quality drill strings, tubing, landing strings, completion tubulars and handling accessories with in-house "value-added" engineering, continues to demonstrate commitment to its customer support and investment in latest technologies with the launch of the Workstrings International Pipe Specification App.

The App allows users to access specifications for the most commonly used sizes and connections of drill pipe, landing string, HWDP, drill collars and tubing providing the option to view and email specification sheets conveniently using your mobile device.

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